



How to

reset to factory default setting

The reset is possible with the VIPA CPUs, 11x, 21x, 31x and 51x.

The following procedure erases the internal RAM of the PLC CPU completely!

Approach:

1. Hold down the reset switch for about 30 seconds.
2. While doing this, the ST-LED is blinking, after some seconds it lights statically, then again blinking, again static, again blinking ...
3. Count the number of static light phases.
4. After six times of static light, then release the switch and press it down again (short). Now the green LED flashes one time. This means memory (RAM) is completely clean.
5. Switch off and on power.